



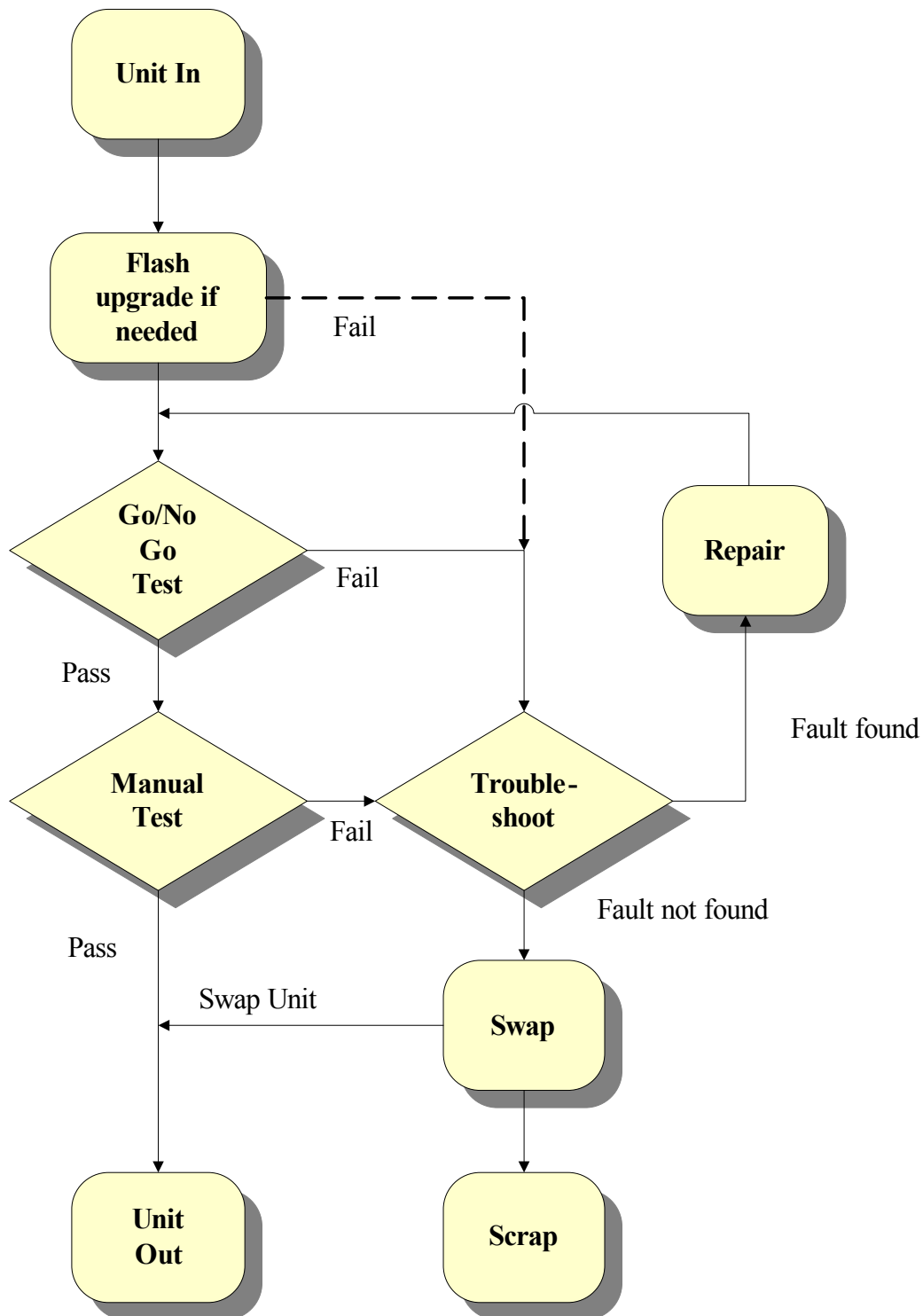
Process Flow, HVC

Applicable for Z1010

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1 Process Flow



1.1 Process Flow Description

Box	Reference
Flash upgrade (if needed)	<i>Test Instructions, Electrical Repair</i> If necessary, update the phone with the latest software revision. Continue with Go/No Go test .
Go/No Go test	<i>Test Instructions, Electrical Repair</i> Verify the radio parameters of the phone by using a test instrument. If the phone fails, continue with Trouble shoot , or if it passes continue with Manual test .
Manual test	<i>Test Instructions, Electrical Repair</i> To verify the phone, all test actions must be performed. If the phone fails continue with Trouble shoot , or if it passes send it back to the customer.
Trouble shoot	<i>Trouble Shooting Guide, Mechanical and Electrical Repair</i> Trouble-shoot the phone according to the guide for the most common faults. If a fault is found continue with Repair , otherwise Scrap the phone.
Repair	<i>Working Instructions, Mechanical and Electrical Repair</i> Repair the faulty phone according to the instruction. Continue with Manual test .
Swap	<i>Working Instruction Swap, Process Flow Swap</i> Swap the faulty phone according to the instructions.

2 Revision History

Rev.	Date	Changes / Comments
A	2004-04-15	First release
B	2005-01-03	Due to system problem